

\*\*\* IMPORTANT INFORMATION \*\*\*

### BEFORE YOU START

Installation should be performed by a competent person only. This product could be dangerous if incorrectly installed.

Check the pack to ensure all of the components are included.

When you are ready to start, make sure that you have all of the correct tools to hand, have plenty of space, and that the area for building is clean and dry.


Do not rush! Read these instructions first and run through the sequence before you begin. Assembly should be carried out in the steps shown in the following diagrams, constructing one unit at a time and keeping fittings together to avoid loss. Lay large panels on the floor using the packaging for protection. Do not overtighten screws, as this may damage the cabinet.


If any items are missing, or problems arise with fitting, please call the **Manufacturers' Helpline on 01769 575500**.


To clean - use mild soap and water only.


Do not use abrasive cleaners.


**HARDWARE:**


10 x **A**  15mm


10 x **B**  15mm

8 x **C**  15mm


24 x **D**  15mm


10 x **F**  30mm


4 x **H**  15mm


 Please use scissors to open the bag of fittings and then empty the contents into a bowl, so that they do not get lost!

**LEGS:**

4 x **W** 


4 x **X** 

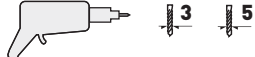
2 x **Y**\* 


2 x **Z**\* 


\*Joined together in the pack

**MINIMUM TOOLS REQUIRED:**

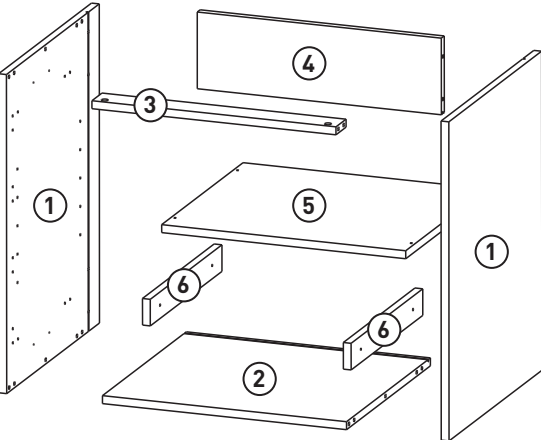
 CROSS HEAD SCREWDRIVER

 DRILL & DRILL BITS (3mm & 5mm)

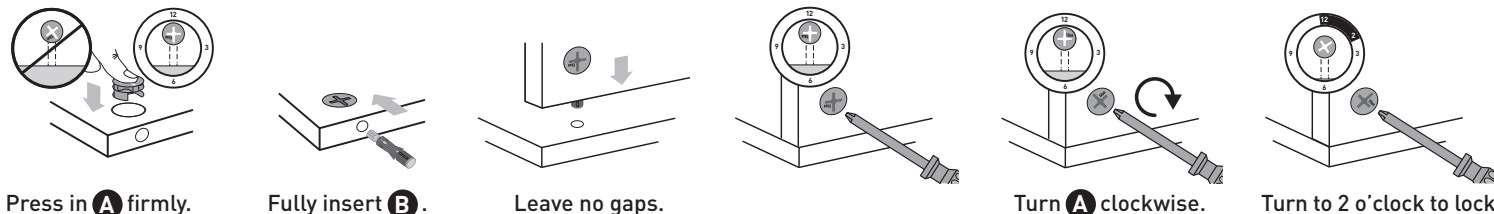
 HAMMER

 SPIRIT LEVEL

**PANELS:**



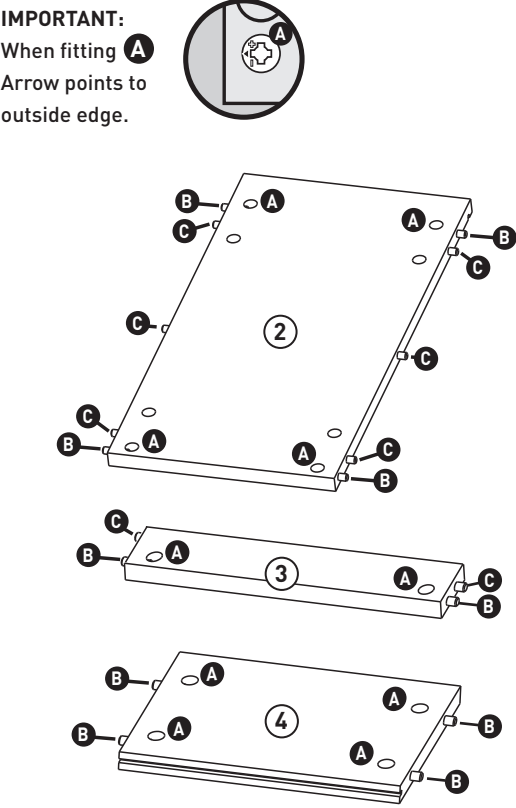
**IMPORTANT: CAM FITTING AND LOCKING:**



STEP 1:

Inset **A** into panels **2**, **3** and **4**, as shown.

Then insert **B** and **C** into panels **2**, **3** and **4** as shown.



APPLIANCE FIXING NOTE

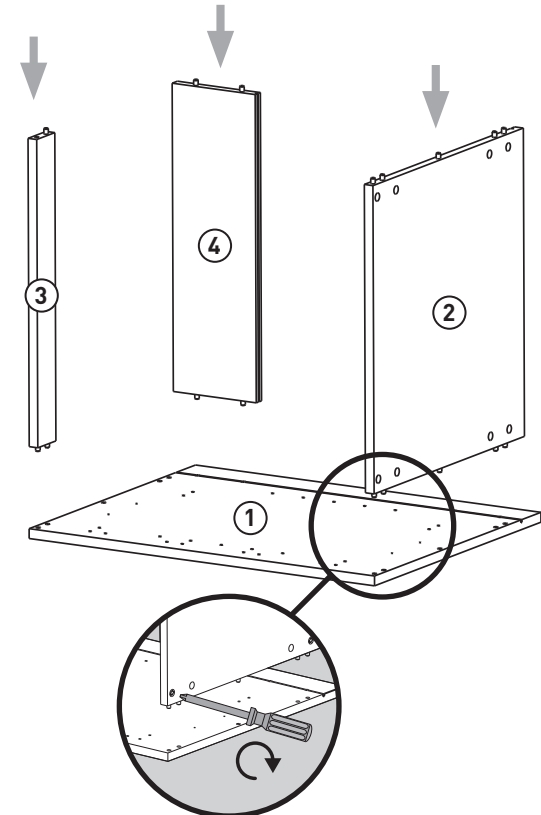
When fitting the appliance you have purchased into this cabinet, **it may become necessary to remove the back rail (4)**.

In this instance, in order to retain the integrity of the cabinet, it must be securely fitted to both adjacent cabinets, and to the wall behind.

STEP 2:

Fit panels **2**, **3** and **4** to panel **1**.

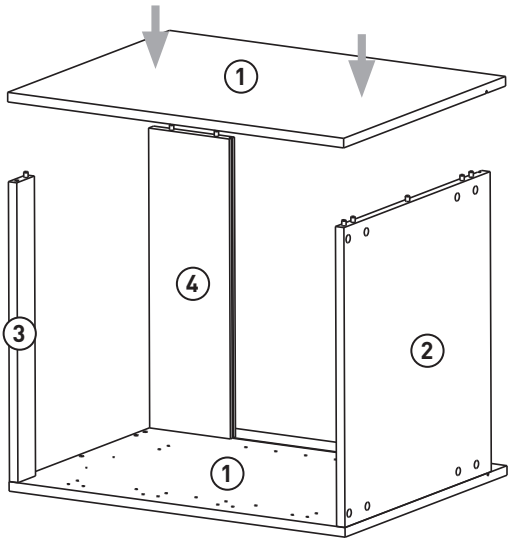
Tighten the cams as you go (refer to cam fitting and locking section above).



STEP 3:

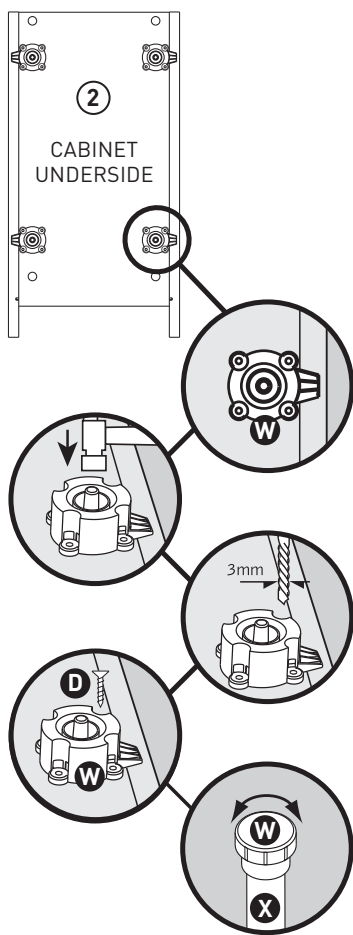
Fit panel **1** to panels **2**, **3** and **4**.


Tighten cams as you go.



FITTING OF LEGS

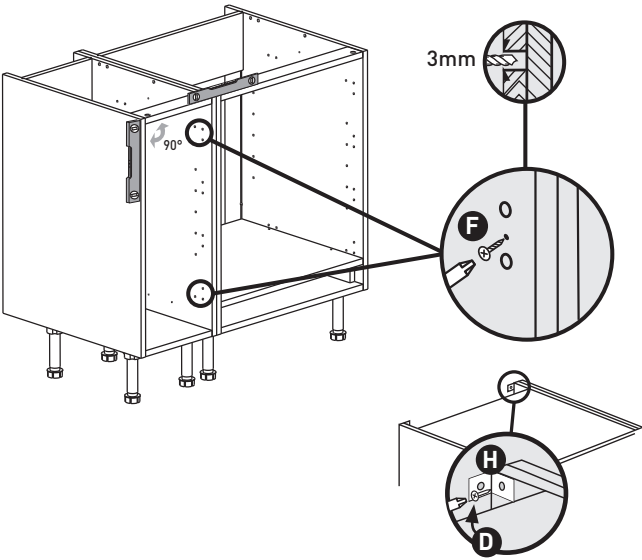
- Position **W** as shown, lip on underside of end panel **1**.
- Ensure screwhole is not over panel join.
- Tap in the central plastic lug.
- Drill pilot holes 3mm x 3 positions.
- Secure with **D** screw x 3 positions.
- Then push leg **X** into leg boss **W**.
- Rotate to adjust height.



 Care should be taken when fitting legs and fitting to wall, as unit may be heavy.

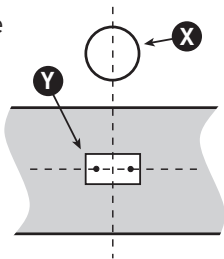
JOINING & LEVELLING

- LEVELLING:** All legs are pre-set at 150mm. Using a spirit level, rotate the bottom of the legs to adjust up and down, to level the unit.
- JOINING:** Mark 15mm on a 3mm dia. Drill bit with masking tape. Drill between the 2 holes drilled for the hinges, through one cabinet side. Using clamps if necessary, join the cabinets together with 2 x screws **F**.
- FITTING TO WALL:** Position the brackets **H** at the back edge of the cabinet, and mark. Now drill a 3mm pilot hole, and fit the brackets **H** using screws **D**. Use appropriate fixings (not supplied), to secure the cabinet to the wall (depending on wall type).



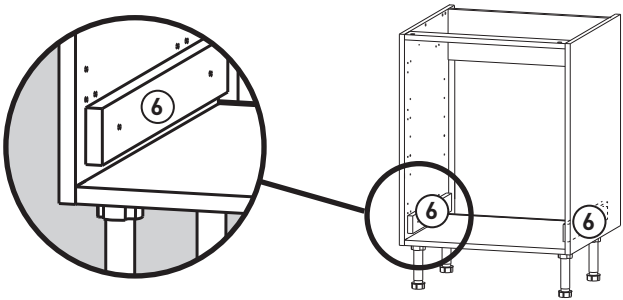
PLINTH FITTING

- Lay plinth panel in front of cabinet.
- Position plinth clip plate **Y** opposite front cabinet legs.
- Secure with 2 x screws **D**.
- Slide **Z** into **Y**.
- Stand plinth up.



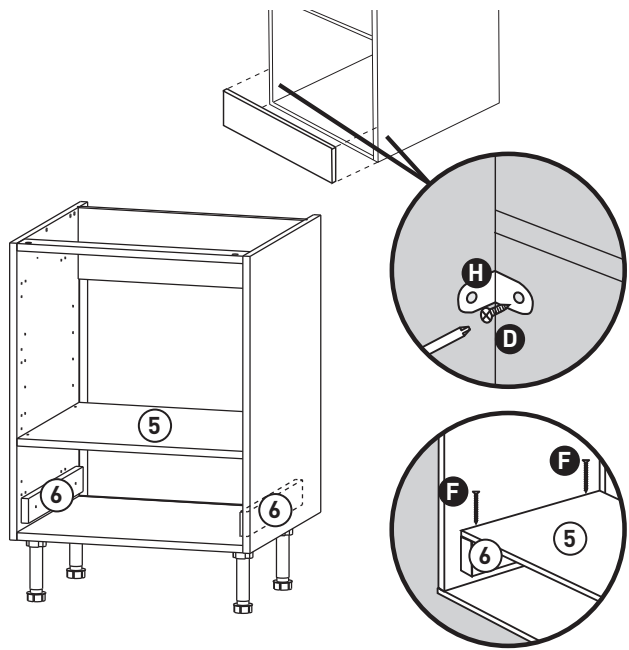
FITTING OF OVEN SUPPORT SHELF RAILS

- If you have purchased an oven housing drawer kit, please refer to the section below, before fitting rails **6**.
- The oven support shelf rails **6** should be positioned, as detailed below. **NOTE: This position may vary, depending upon the appliance you have purchased. Please check the exact height required for the appliance being fitted.**
- On the inside of the end panel, mark a horizontal line 84mm up from the top edge of the base panel **2**, and position panel **6**, so that the top edge of the panel is at this line, and the front edge is set back approximately 30mm from the front edge of panel **1**.
- Now fix this panel using screws **F**, and repeat for the other side.



FITTING OF OVEN FASCIA PANEL

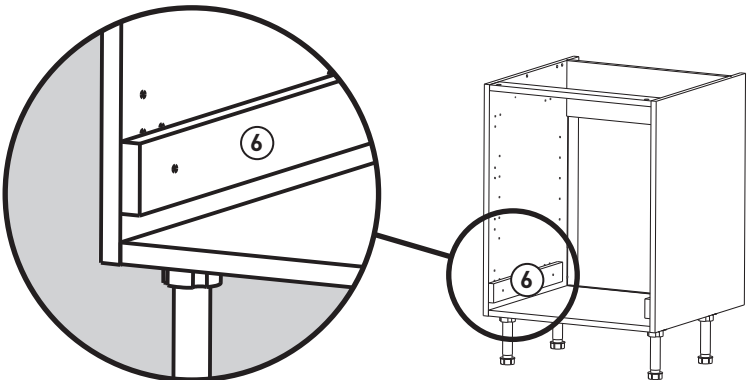
- Now position the oven fascia panel to the face of the cabinet at the bottom. Ensure that the panel is level, and that clearance is allowed for the oven door above.
- Fix using 2 x **H** and 4 x **D**, from the inside of the cabinet.



- Finally, fit panel **5** to panels **6** using screws **F**.
- Now refer to your appliance fitting instructions to fit the oven you have purchased.

OVEN HOUSING DRAWER KIT

- If you have purchased an oven housing drawer kit for this cabinet, you will need to ensure that the rails **6** are positioned flush with the front edge of the cabinet, and not as shown above, for the fitting of a fascia panel.
- You should then follow the fitting instructions contained within the drawer kit pack.



FITTING TO WORKTOP

- Use the remaining brackets **H** and screws **D** to fit the worktop to the end panels, as required.

NOTES: